Tuesday, 08/08/2006 1:02:34 PM

User:

Process Sheet

: CC-DAR01 Dart Aerospace Ltd. Customer **Job Number** : 28097

Estimate Number : 10804

P.O. Number AILY: This Issue : 08/08/2006

: NC Prsht Rev.

: 08/08/2006 First Issue : 00015

Previous Run Written By

Checked & Approved By

Comment

S.O. No. : N/A

Drawing Name

Part Number Drawing Number

Z_CUSTOM PROTOTYPE AILA:

: D35431

Project Number Drawing Revision :NIA

: 11/A : 15/08/2006 Material **Due Date**

Qty:

Each 1 Um:

Additional Product

Job Number:



Seq. #:

Description:

SMALL FAB 1 1.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE AS PER DRWG D3543 REV.A

FF 06.08.08

2.0

MACRLICS125

1/8" Polycast II Sheet



Comment: Qty.:

2.0000 sf(s)/Unit Total:

2.0000 sf(s)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RETURN MODIFIED WINDOW TO

MARC B.

WITH NEW P/N & B/N

DOCUMENT CONTROL

0608.00

4.0



Comment: DOCUMENT CONTROL **INSPECT LEVEL 21**

Job Completion



Page 1



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>	06.08.01	DATE		CHECKED	(DESIGN	
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ECKED	APPROVED	DRAWING
		D354
EI.		חוורכ
5.08.01		HING
	06.08.01	Man

DOOR

O NO.

DART AEROSPACE L
HAWKESBURY, ONTARIO, CANADA

SHEET

1 OF SCALE

PUSH-OUT WINDOW

STN

W ISSUE

HINGE DOOR PUSH-OUT WINDOW

(OR EQUIVALENT)

3M MASKING FILM

DESCRIPTION

HINGE DOOR PUSH-OUT WINDOW ASSEMBLY

3M MASKING FILM ON

VIEW A-A

D3543-041 HINGE DOOR PUSH-OUT WINDOW ASSEMBLY

DECAL

BOTH SIDES AFTER INSTALLATION OF D3108-9 DECALS

A/R NOTES:

QTY

-041

 TOLERANCES ARE PER DART QSI 018 UNLESS
 OTHERWISE NOTED 2) ALL DIMENSIONS ARE IN INCHES

P/N

D3543-041

D3108-9

D3543-1

PR-N3213

D3108-9 DECAL INSTALLED ON INSIDE CORNERS OF WINDOW

0.13 (REF)

(2 PLACES)

21.95 (REF) 2.25 (TYP)

> 10.72 (REF)

10.46 (REF)

THIS.

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R1.11 - 10.46 (2 PLACES) D3543-1 WINDOW NOTES: 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125) 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 06.08.01 21.95 ENGRAVE P/N D3543-1 AND B/N ON LOWER EDGE. USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005" HINGE 0.066 (2 PLACES) DOOR R0.06 (4 PLACES) 1.25 (2 PLACES) PUSH-OUT WINDOW 0.066 (2 PLACES) R0.89 1.25 (2 PLACES) (2 PLACES) 10.72 -SIN

SIHT

DOCUMENT

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PRELIMINARY ISSUE

TITLE SCALE		DATE	
D3543 SHEET 2 OF 2			
DRAWING NO. REV. A	APPROVED	CHECKED	-
HAWKESBURY, ONTARIO, CANADA	()	(
DART AFROSPACE LTD	DRAWN BY	DESIGN	